BASIC WEIGHT SPECIFICATION

STOCKTON STREET
MARLBORO LIGHTS 100 REGULAR SP
BRAND CODE-0180 (STD)

EFFECTIVE DATE: 10/24/91
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	24.8922	CGMS/CC

MOISTURE

PACK O. V.	:	13.00	% W/W

TARGET WEIGHTS

FILLER WEIGHT	:	.8284488	GRAMS
CALCULATED WEIGHT:		1.8264	LBS. /1000
PAPER AND ADHESIVE	:	.0076703	GRAMS
ROD WEIGHT	:	.8761191	GRAMS
TIPPING AND ADHESIVE	:	.0071462	GRAMS
TOTAL LESS PLUG	:	.9232653	GRAMS

2057660289

REASON FOR CHANGE : UPDATED SPECIFICATION TO REFLECT A CURRENT
: EFFECTIVE DATE OF 10-24-91. SPECIFICATION
: REVIEWED TO INSURE CURRENT INFORMATION. NO
: OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 10/19/91
PRINTING DATE : 10/19/91
PRINTING TIME : 06:10

APPROVED BY: EZ Watts (JMH)

SUPERCEDES SPECIFICATION DATED: 9/19/88

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